Work Orde July-06-12 12:4	er ID 82850 3:21 PM			*828	350*						Page 1
Item ID: Revision ID:	D350-567-113			Accept	*N900	0401	N 0*	Setup	Start	*N:	S1*
Item Name:	Replacement Window, I	Extra Large							Stop	*N.	52*
Start Date:	4/10/12 Start (Qty: 1.00	*1*		Cust Item I	D:					
Required Date:	4/20/12 Req'd	Qty: 1.00	*1*		Customer:						
Reference:		•	· •								
Approvals: Process Plan:		D	ate:	Tooling:	Da	ate:		Run	Start	*Ni	₹1*
	QC:	D	vate:	SPC (Y/N):	Da	ate:			Stop	*NI	R2*
Sequence ID/ Work Center II	Operat O Descrip			Set Up/ Run Hours	Tool ID	Tool # Pla	an Accep	ot Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nb	r									
IIN-D350-567	Rev D	86E (SO	•					•		
100 *1 \\ DC Document Control	DOCUM	ENT CONTROL	le & type labels per l	0.00 0.00 PPPD350-567-113	CHG003 S	a)olo	C	* {	an CI	ركأ	7/6-
110				0.00							
110	Packagin	g					_/\				$\mathcal{S}_{\mathcal{L}}$
Packaging Packaging		Memo		0.00			(~	•			7
Packaging		Pick Packing Kit ***ENSURE DT	8439 TEMPLATE	S INCLUDED***						10-	+-6
120	QC4-10	0% Inspect kits for co	ompleteness	0.00	20/26		(0)				
120 QC Quality Control		Memo		0.00			40	<u>/</u>	_ 		

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W/O:			M	ORK ORDER CHANGES	-			•	e
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
Part No):	PAR #:	Fault Ca	tegory:	ICR: Yes	No DQ	A:	Date: _	1
	Re	esolution:	Disposit	ion: (A: N/C C	losed:		Date: _	
NCR:		. V	VORK OR	DER NON-CONFORMANO	CE (NC	R)			
		Description of NC		Corrective Action Section B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sec	tion C	Chief Eng	QC Inspector
			Ì						

	Work Order ID 82850 July-06-12 12:43:22 PM			*828	350*						Page 2
Item ID: Revision ID:				Accept	*N900	<u>040</u>	100)*	Setup Sta	IV	S1*
Start Date: Required Date Reference:	4/10/12	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	ID:				IVI	IS2*
Approvals:	Process I	Plan:	Date:	Tooling:	D:	ate:			Run Sta	17	IR1*
	QC:		Date:	SPC (Y/N):	D	ate:			Sto	^{yp} *N	IR2*
Sequence ID/ Work Center 1	ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accep Qty	t Reject Qty	Reject Number	Insp. • Stamp
130 Packaging		Packaging Memo		0.00					2		
Packaging		Identify and Location: PPP Rev:	pack for shipping as pe	F)2					[2/1]	ا ا	
140		OC21- Final Inspection -	Work Order Release	0.00						l	

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Quality Control

ck 12/7/le. UMF 12-07-06

W/O:		WORK ORDER CHANGES				•	t.
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	I				l	l	1

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
F	Resolution:		Disposition:	QA: N/C Closed		Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspecto				
						:						
						!						
			1			1		1				

July-06-12 12:43:20 PM

Work Order ID:

82850

Parent Item:

D350-567-113

Parent Item Name:

Replacement Window, Extra Large

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 04-08-24 New Issue JLM

IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on e Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	109.0000	[12]) 12	>		4
				Location		Loc Oty	<u>L</u>	oc Code		01			
				ST380		109							
<u>.</u>				120	077	20							1
				121	827	89			<i></i>	X			
2600-6 Camlock-Stud		Purchased	No	-		110	Each	75.0000	[12]	12			4
				Location		Loc Qty	L	oc Code		A.			
				ST380		75			-				
					077	8			***				
,	·				556	12							
<i>'</i>				122	317	55			40	\			
26004DW Camloc Retaining Washer		Purchased	No	_		110	Each	331.0000	12	S_{0}^{12}	12-	7-	6/
				Location		Loc Qty	L	oc Code		• (
				ST380		328							
					524	128				<u> </u>			
				122	317	200							
				ST381		1							
				121	287	1							
				ST398		2							
				120	1648	2							

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W/O:	-	WORK ORDER CHANGES				•	.
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval *QC Inspector
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					į:		
		. → 174 €. ¹					
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Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B	Verification	Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto				
4				·								
				£.								

Picklist Pri July-06-12 12:4											Page 2
Work Order ID:	82850										3
Parent Item:	D350-567-113							Start	Date: 4/10/12	Required Date: 4/20/12	
Parent Item, Nam	e: Replacement Windo	ow, Extra Large						Star	t Qty: 1.00	Required Qty: 1.00	/
AN526G832R9		Purchased	No			110	Each	403.0000	21	21	
Screw		Turonuscu									\subseteq
				Locatio	<u>n</u>	Loc Oty		Loc Code			
•				ST346		394				-	
					120181	21					
					121556	173			90	<u> </u>	
				000.40	122151	200				_	
				ST347	118983	9			****	_	_
AN960JD8	NAS1149DN832J	Purchased	No		110903	110	Each	0.0000	40		
Washer	11/10/14/2010323	Purchased .	140			110	Lacii	0.0000	\sim	1397372	C_{1}
D2463		Manufactured	No			110	f	518.0674	7.166 7.5	431579 0 .	
Seal					•					- ST	· ·
1bx (D2463-0860 as	per dwg) CUT TO 86.00"			Locatio	<u>n</u>	Loc Qty		Loc Code			
	57NBASUS 517V3loC			ST404		518.06737					
	5717104	Q			72232	15.38					
j					79478	2.68737				_	
					83542	500			+ 15	Sil.	(
Replacement Windo	A accombly	Manufactured	No			110	Each	5.0000	n e	\$0 D-7-	0.0
A Replacement windo	W Assembly			T4:	_	1 04				S\$ 10	
				Locatio	<u>• n</u>	Loc Oty		Loc Code			
				ST218	73721	4				_	
					79360	1					
					82838	1					
		.*		ST219		1			700		
					79360	1					

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W/O:			W	ORK ORDER CHANGE	ES		3		٠.
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval* QC Inspector
		-							
							ļ		
Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A :	Date: _	
	R	esolution:	Dispositi	on:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORD	DER NON-CONFORMA	NCE (NCI	R)			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign	& Secti	cation ion C	Approval Chief Eng	Approval QC Inspector
		Conton	Chief Eng	Chief Eng	Date				
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	Pičklist Print July-06-12 12:43:									Page 3
	Work Order ID: Parent Item:	82850 D350-567-113						Date: 4/10/12	Required Date: 4/	
	Parent Item Name:	Replacement Window, Extra Large					Star	t Qty: 1.00	Required Qty: 1.	00
/	FG-778150-5504ROL 9781902 Glass 50"x12		No		110	sf	2,802.4910	18	<u>26</u> · · · · · · · · · · · · · · · · · · ·	
D	2sq yards			Location	Loc Oty		Loc Code		•	
				CA	2802.491					
				104845	3			77,000		
				108932	18				_ `	
				111166 113905	392 564			-	_	
				117602	664.651			-7.447	_	
	/			119099	1160.84			15	_	1
5	MS20426AD3 ² 5 Rivet	Purchased	No		110	Each	12,076.000	24/	2 5	
_				Location	Loc Qty		Loc Code	C	2 1	
				ST316	12076					
				4179	390				_	
	/			4444	5582			24	K	
/				4533	6104				-	
5	MS21042108 Nut	Purchased	No		110	Each	854.0000	$\left[\begin{array}{c}21\\\end{array}\right]$	5-12-7-	6.
				Location	Loc Qty		Loc Code		-	
				ST300	54					
				121524	54			O(X)	-	
				ST317	800					

122141

800

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	. copuso Liu							
W/O:			WORK ORDER	CHANGES		**	. •	• 6
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval* QC Inspector
	·							
		·						
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date: _	
	Resolution	:	Disposition:	QA: N/C (Closed:		Date: _	
NCD.		· ·	WORK ORDER NON-CON	FORMANCE (NC	R)			

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval	Approval	
DATE	STEP	Section A.			Sign & Date	Section C	Chief Eng	QC inspector	
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DART AEROSPACE LTD.



D350-567 Page 28 of 28

5.0 **PARTS LIST**

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X			i			D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
	1 - 1	X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1		 		 	D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
<u> </u>	<u> </u>	1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Ohi	Otto	[Ohd	Qty	Qty		
Qty	Qty -023		-115	-031	Part Number	Description
-013 X	-023	1-1135	-113	-051	D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	Х				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			x		D350-567-115	INTERIOR FLOOR WINDOW KIT
			^-	X	D350-567-031	INTERIOR FLOOR WINDOW KIT
]		1		^	D350-507-031	(SLIDING DOOR COMPATABLE)
ļ						(SEIDING DOOK COMITATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
·	1				D2942	REPLACEMENT WINDOW, LARGE
		/1			مر D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		11			D2463-0860 _	NEOPRENE SEAL
	9	/ 12			-2600-6	¼ TURN FASTENER
	9	7 12			2600-LW	WASHER
	9	/12			212-12	RECEPTACLE OF MOSTOST (200)
	22	21-			AN526C832R9	SCREW (OR AN526C832-9,OR MS51957-126)
	44	/ 42			AN960JD8	WASHER
	22	/ 21			MS21042L08	*NUT (OR MS21042-08)
	18	Z_24			-MS20426AD3-5-	'RIVET
2 SQ.	2 SQ.	/2 SQ.			-N/A	9.70z 7781 'S' GLASS UNIVERSAL WEAVE
YD	YD	-YD-				
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
 		 		1	D3211-1	BRACKET
	-			1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
	<u> </u>	 	1	· ·	D3293-1	DOUBLER
	 		1		D3294-1	BRACKET
		 	1		D3295-041	FLOOR WINDOW
		 	1		D3296-G41	DOOR ASSEMBLY
<u> </u>		 	1		D2463-0530	NEOPRENE SEAL
		 	9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		 	9	8	AN960JD6	WASHER
	 		9	8	MS21042L06	NUT (OR MS21042-06)
		 	2	40	MS20470AD4-5	RIVET
		 	115	90	MS20470AD4-6	RIVET
		 	15	20	MS20470AD4-7	RIVET
L		.L	1 13		11020410/104-1	1

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Revision: \boldsymbol{D}

Date: 08.07.08